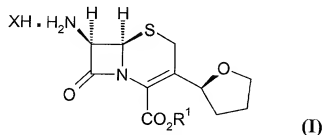


CLAIMS:

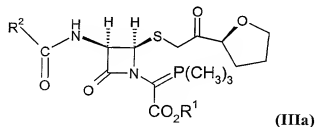
1. A process for preparing a compound of formula (I):



wherein R¹ is *para*-nitrobenzyl or allyl; and X is halo;

- 5 comprising the steps of:

- a) cyclizing a trimethylphosphinic compound of formula (IIIa)



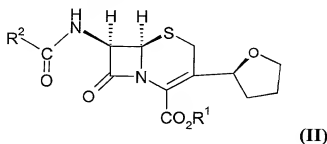
wherein

R¹ is *para*-nitrobenzyl or allyl;

- 10 R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl;

in a solvent;

to form a compound of formula (II)



- 15 wherein

R¹ is *para*-nitrobenzyl or allyl;

R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl; and

- b) reacting said compound of formula (II) with an acid.

- 20 2. A process according to claim 1, wherein said solvent is selected from the group consisting of toluene, xylene, tetrahydrofuran, methylene chloride and acetonitrile.

4. A process according to claim 1, further comprising the step of preparing said compound of formula (IIIa), by reacting a compound of formula (IIb)



said R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₃alkyl, C₁₋₃alkyl, C₁₋₃alkenyl, and C₁₋₃alkynyl; and

10

with trimethylphosphine, in a solvent and in the presence of a base.

6. A process according to claim 4, wherein said base is selected from the group consisting of imidazole, 2,6-lutidine, pyridine, N-methylmorpholine and sodium bicarbonate.

15

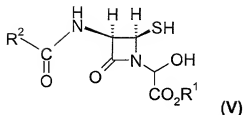


wherein said R¹ is *para*-nitrobenzyl or allyl and said R² is selected from the group consisting of C₁₋₆alkyl, C₈₋₁₀aryl, C₈₋₁₀arylC₁₋₆alkyl and dithianyl; with a halogenating agent, in a solvent and in the presence of a base.

8. A process according to claim 7, wherein said halogenating agent is thionyl chloride, thionyl bromide, phosphorus trichloride or phosphorus tribromide; and said halo is chloro or bromo.

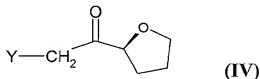
9. A process according to claim 7, wherein said base is selected from the group
25 consisting of pyridine, 2,6-lutidine, N-methylmorpholine and imidazole.

10. A process according to claim 7, further comprising the step of preparing said compound of formula (IIIc), by reacting a compound of formula (V)



wherein said R¹ is *para*-nitrobenzyl or allyl and said R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl;

with a compound of formula (IV)

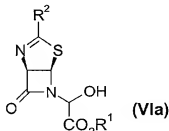


wherein Y is a leaving group selected from the group consisting of bromo, chloro, fluoro, iodo and tosylate; in a solvent.

11. A process according to claim 10, wherein said Y is bromo or chloro.

12. A process according to claim 10 wherein said solvent is alcohol selected from the group consisting of methanol, ethanol and propanol; methylene chloride; acetone; dimethylformamide or mixtures thereof.

13. A process according to claim 10, further comprising the step of preparing said compound of formula (V) by reacting a compound of formula (VIa)



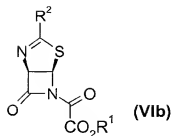
15 wherein R¹ is *para*-nitrobenzyl or allyl and wherein R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl; with an acid in a solvent.

14. A process according to claim 13 wherein said acid is *para*-toluene sulfonic acid or methane sulfonic acid.

15. A process according to claim 13 wherein said solvent is methylene chloride, tetrahydrofuran, acetone or mixtures thereof.

16. A process according to claim 13 further comprising the step of preparing said compound of formula (VIa) by:

reacting a compound of formula (VIb)



wherein

R¹ is *para*-nitrobenzyl or allyl;

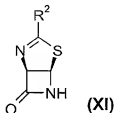
- 5 R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀aryl(C₁₋₆alkyl and dithianyl;

with a reducing agent selected from the group consisting of sodium borohydride, sodium cyanoborohydride, borane and sodium triacetox borohydride; in a solvent.

17. A process according to claim 16 wherein said reducing agent is sodium triacetox borohydride.

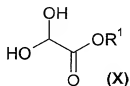
- 10 18. A process according to claim 16 wherein said solvent is acetic acid, methylene chloride, tetrahydrofuran, isopropanol or mixtures thereof.

19. A process according to claim 13 further comprising the step of preparing said compound of formula (Vla) by reacting a compound of formula (XI)



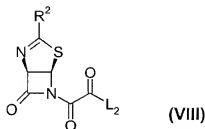
- 15 wherein R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀aryl(C₁₋₆alkyl and dithianyl;

with a compound of formula (X)



wherein R¹ is *para*-nitrobenzyl or allyl; in a solvent; in the presence of a base.

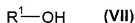
- 20 20. A process according to claim 16 further comprising the step of preparing said compound of formula (Vib) comprising reacting a compound of formula (VIII)



wherein

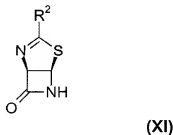
R^2 is selected from the group consisting of C_{1-6} alkyl, C_{8-10} aryl, C_{6-10} aryl C_{1-6} alkyl and dithianyl;

- 5 L_2 is a leaving group selected from the group consisting of halo, azide and C_{1-6} alkoxy; with a compound of formula (VII)

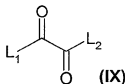


wherein R^1 is *para*-nitrobenzyl or allyl, in a solvent, in the presence of a base;

- 10 further comprising the step of preparing said compound of formula (VIII) by reacting a compound of formula (XI)

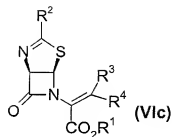


wherein R^2 is selected from the group consisting of C_{1-6} alkyl, C_{8-10} aryl, C_{6-10} aryl C_{1-6} alkyl and dithianyl; with a compound of formula (IX)



- 15 wherein each of said L_1 and L_2 is a leaving group selected from the group consisting of halo, azide and C_{1-6} alkoxy; in a solvent, optionally in the presence of a base.

21. A process according to claim 16 further comprising the step of preparing said compound of formula (Vib) comprising reacting a compound of formula (Vic)



wherein

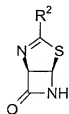
R¹ is *para*-nitrobenzyl or allyl;

5 R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀arylC₁₋₆alkyl and dithianyl;

R³ is hydrogen or C₁₋₆alkyl; and

R⁴ is hydrogen or C₁₋₆alkyl; with ozone, in a solvent.

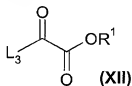
22. A process according to claim 16 further comprising the step of preparing said compound of formula (VIb) comprising reacting a compound of formula (XI)



(XI)

10

wherein R² is selected from the group consisting of C₁₋₆alkyl, C₆₋₁₀aryl, C₆₋₁₀aryl C₁₋₆alkyl, and dithianyl; with a compound of formula (XII)



wherein

15

said L₃ is halo;

R¹ is *para*-nitrobenzyl or allyl;

in a solvent, in the presence of a base.

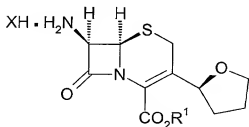
23. A process according to claim 20, wherein each of L₁ and L₂, wherever each of them occurs, is halo selected from the group consisting of bromo or chloro.

20

24. A process according to claim 21 wherein R³ is methyl and R⁴ is methyl.

25. A process according to claim 7 wherein said solvent, wherever it occurs, is methylene chloride, tetrahydrofuran or mixtures thereof.

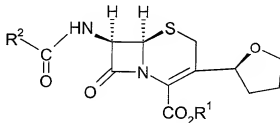
26. A process according to claim 21 wherein said solvent is methylene chloride, tetrahydrofuran, isopropanol or mixtures thereof.
27. A process according to claim 19 wherein said base is selected from the group consisting of diisopropylamine, triethylamine, pyridine and 2,6-lutidine.
- 5 28. A process according to claim 1, wherein each of said R¹, wherever it occurs, is *para*-nitrobenzyl.
29. A process according to claim 1, wherein each of said R¹, wherever it occurs, is allyl.
30. A process according to claim 1, wherein each of said R², wherever it occurs, 10 is C₆₋₁₀aryl(C₁₋₈)alkyl.
31. A process according to claim 1, wherein each of said R², wherever it occurs, is benzyl.
32. A compound of formula (I)



(I)

- 15 wherein R¹ is *para*-nitrobenzyl or allyl; and X is halo.

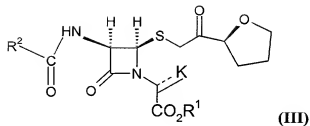
33. A compound of formula (II)



(II)

- wherein R¹ is *para*-nitrobenzyl or allyl; and R² is (C₆-C₁₀)aryl(C₁₋₈)alkyl.

34. A compound of formula (III)



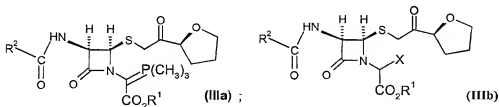
wherein R¹ is *para*-nitrobenzyl or allyl;

R² is (C₆-C₁₀)aryl(C₁₋₆)alkyl;

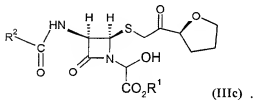
K is hydroxy, halo or -P-(CH₃)₃;

- 5 wherein the C-K bond is a single bond when K is hydroxy or halo; and a double bond when K is -P-(CH₃)₃; and

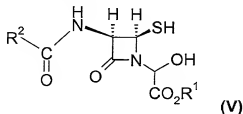
wherein said compound of formula (III) is selected from the group consisting of compound of formulae (IIIa), (IIIb) and (IIIc):



and

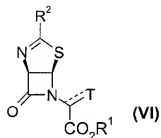


- 10 35. A compound of formula (V)



wherein R¹ is *para*-nitrobenzyl or allyl; and R² is (C₆-C₁₀)aryl(C₁₋₆)alkyl.

36. A compound of formula (VI)



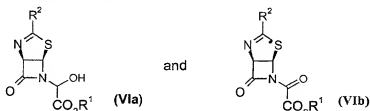
wherein R^1 is *para*-nitrobenzyl or allyl;

R^2 is (C_6-C_{10}) aryl (C_{1-6}) alkyl;

T is hydroxy or $>O$;

- 5 wherein the C-T bond is a single bond when T is hydroxy; and a double bond when T is $>O$; and

 wherein said compound of formula (VI) is selected from the group consisting of compound of formulae (VIa) and (VIb):



- 10 37. A compound according to claim 32, wherein said R^1 is *para*-nitrobenzyl.
 38. A compound according to claim 32, wherein said R^1 is allyl.
 39. A compound according to claim 32, wherein said R^2 is benzyl.